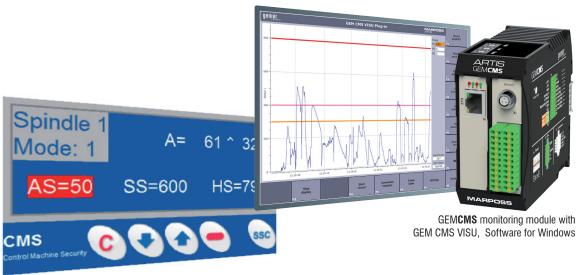


GEMCMS

COLLISION MONITORING AND MACHINE PROTECTION MODULE

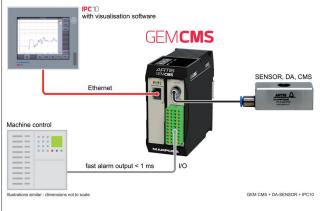


GEM CMS-L VISU, Software for IPC4 (LINUX)

Application example

Stand-alone operation:

GEMCMS is the ideal solution for detecting dynamic and quasi-static collisions. The following application example shows a GEMCMS module with GEM CMS VISU software (here via IPC10) and a strain sensor DA (order separately).



For all technical details, please refer to individual sensor data sheets.

Properties

- · Collision detection at fast and low feed rate
- · Compact control cabinet module with integrated load amplifier
- · 25 kHz sampling rate, 16 bit resolution
- Physical I/O-interface (3 inputs 4 outputs)
- 3 different operation modes with 3 different static limits each
- Fast alarm outputs (< 1 ms)
- Stop event data recording (black box)
- Signal values log file
- · Optional: ToolPlus tool-related limits via Profibus or Profinet

GEMCMS can be used as GENIOR MODULAR component via the CAN bus connection:

- Plug-in integrated in MultiView
- · Stand-alone functions remain active

Article number

GEMCMS Monitoring module

0830B230004

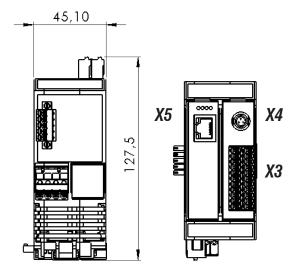


left side 112 99 **X2** 127, **X1**

X6

View from the





GENERAL DATA	
DIMENSIONS	see drawing
STANDARD IP-ADDRESS	192.168.214.84
WEIGHT	0.236 kg
MATERIAL	Polyamide PA 6.6
STORAGE TEMPERATURE	-20 °C +60 °C
OPERATING TEMPERATURE	0 °C +50 °C
UL-CLASSIFICATION	VO (UL94)
DEGREE OF PROTECTION	IP30
REL. HUMIDITY	5 %85 %, no condensation
INSTALLATION	DIN EN 60715 standard mounting rail
CONTACTING	Spring terminals, in-rail bus connector

MEASUREMENT	
MEASURING INPUTS	1 x piezoelectric sensor, pls. order separately
ACCURACY	< 0.5 %
FREQUENCY RANGE	0.4 Hz 2 kHz
SAMPLING RATE	25 kHz
RESOLUTION	16 bit

VISUALIZATION	
FOR WINDOWS	GEM CMS VISU Software
FOR IPC 4 (LINUX)	GEM CMS-L VISU Software
CONFORMITY	CE, UKCA

CONNECTIONS	
CONNECTION X1	24 V DC ±20 %, max. 5 % ripple (via in-rail bus connector)
CABLE CROSS SECTION	0.2 2.5 mm ²
NOM. CURRENT CONSUMPTION	max. 200 mA
CONNECTION X2	CAN bus
CABLE CROSS SECTION	0.2 1.5 mm ²
CONNECTION X3	Machine and load amplifier interface
CABLE CROSS SECTION	0.2 1.5 mm ²
IN-/OUTPUT SIGNALS	3 input signals, 5 output signals
INPUTS 1-SIGNAL SOURCE 0-SIGNAL SOURCE 1-SIGNAL SINK 0-SIGNAL SINK OUTPUTS 1-SIGNAL SOURCE 0-SIGNAL SOURCE	8 V 36 V / 5 mA 0 V 7 V / 5 mA 0 V 19 V / 5 mA 20 V 36 V /5mA 24 V typical, max. 100 mA open
1-SIGNAL SINK 0-SIGNAL SINK	0 V 1 V open
CONNECTION X4	Sensor connection
CONNECTION X5	10/100 base T Ethernet
CONNECTION X6	CAN bus / 24 VDC

OPERATION WITH GENIOR MODULAR	
Interface	CAN bus



For a full list of address locations, please consult the Marposs official website

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