

Overview

FLS-X-400 FLOW SENSORS

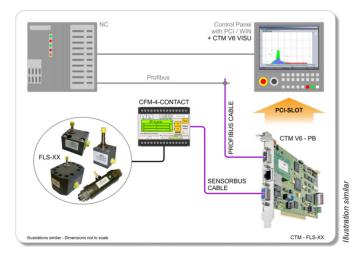
Properties

- Maximum pressure 400 bar
- To be used for break-monitoring of internally cooled tools
- Suitable for different flowrate measuring ranges
- Degree of protection IP67
- Compact design
- Simple installation

The flow sensors FLS-X-400 suit rough industrial conditions and are employed in combination with all ARTIS tool and process monitoring systems.

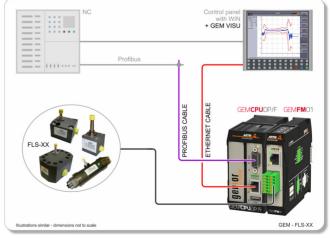






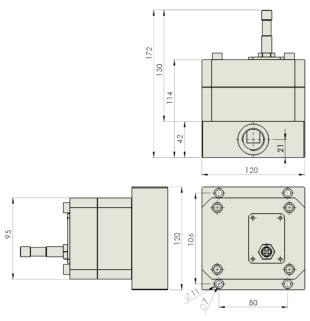
Application example:

FLS Flow Sensors with CFM-4 CONTACT Universal Measuring Transducer in the CTM Tool and Process Monitoring System.



Application example: **FLS** Flow Sensors with GEM**FM**01 Force Measuring Transducer in the GENIOR MODULAR Tool and Process Monitoring System.





FLS-X-400	
CODE	O3PZ12110XX (XX = see variants)

VARIANTS	
FLS- 2 -400	03PZ1211010
FLS- 4 -400	03PZ1211009
FLS- 8 -400	03PZ1211008
FLS- 16- 400	03PZ1211007
FLS- 60 -400	03PZ1211006
DIMENSIONS (SENSOR)	see drawing
DIMENSIONS (PLATE)	see drawing
MATERIAL	Cast iron with nodular graphite
WEIGHT (SENSOR)	5.2 kg
WEIGHT (PLATE)	4.0 kg
THREADED CONNECTION	
FLS- 2/4/8/16- 400	G 3/8"
FLS- 60 -400	G 3/4"
DEGREE OF PROTECTION	IP67, resistant to cooling lubricants
OPERATING TEMPERATURE	0 °C +70 °C
VOLTAGE OUTPUT	0 – 10 V

MEASURING RANGE FLS-2-400 0.008 – 2 l/min FLS-4-400 0.02 - 4 l/min FLS-8-400 0.04 - 8 l/min FLS-16-400 0.16 – 16 l/min FLS-60-400 0.3 – 60 l/min ELECTRICAL CONNECTION For round connectors M12 x 1, 4 poles, 10 m connecting cable (including connector) VOLTAGE SUPPLY 15 – 30 V CHARGING RATE < 20 mA (without load) FREQUENCY $0.2 \text{ cm}^3 = 1 \text{ pulse}$ max. 500 Hz at 60 I/min ACCURACY 3 % of measured value (measured at a flow of 20 mm²/s) REPEATABILITY ± 0.3 % USABILITY Viscous fluid, self-lubricating media (technical soaps, pastes and non abrasive emulsions) FILTER RANGE < 30 µm CONFORMITY CE, UKCA

Download the latest version of this document



Important notice!

Dirt particles must not get into the flow chamber, as this might cause the blockage of the gearwheels. It may therefore be necessary to install filters upstream of the sensor (mesh size < $30 \ \mu m$).



For a full list of address locations, please consult the Marposs official website $% \left({{{\rm{D}}_{{\rm{s}}}}} \right)$

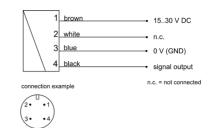
ODN6406EN06 – Edition 04/2022 – Specifications are subject to modifications © Copyright 2010-2022 MARPOSS S.p.A. (Italy) – All rights reserved.

MARPOSS,
and Marposs product names/signs mentioned or shown herein are registered trademarks or trademarks of Marposs in the United States and other countries. The rights, if any, of third parties on trademarks or registered trademarks mentioned in this publication are acknowledged to the respective owners.

Marposs has an integrated system for Company quality, environmental and safety management, with ISO 9001, ISO 14001 and OHSAS 18001 certification.



Electrical connection diagram



2	FLS-X-400 overview	